



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-615-041
Job Sheet 178533



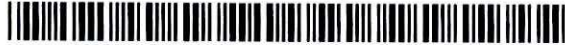
005025

Ship Aug 20

Part No: D350-615-041

Job Qty: 25 ea

Part Name: Ground Handling Wheel Modification, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 8/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN REV B IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18 verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea	8/20/18	8/20/18	0.00	0.00	Start Up Small Fab-4		DAS
110	Small Fab	25 pcs	8/20/18	8/20/18	0.00	2.30	Small Fab-4		DAS 8 58 18/18/16
120	QC	25 pcs	8/20/18	8/20/18	0.00	0.00	QC5		38 89 9-89
130	QC	25 pcs	8/20/18	8/20/18	0.00	0.00	QC4		9-89
140	Packaging	25 pcs	8/20/18	8/20/18	0.00	0.00	Packaging3-1		SRB 9-89
145	DC	25 pcs	8/20/18	8/20/18	0.00	0.00	DC		SRB
150	QC21-FG	25 Ea	8/20/18	8/20/18	0.00	0.00	QC21		SRB

Part Op 110 - Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C Descriptions: bolts***

140 - Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023

145 - Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16-18-015C	SS Bolt 5/16-181.5"	75 Ea (3 ea)	90-Start up Operation	5078476
5/16WC	Washer	300 Ea (12 ea)	90-Start up Operation	5078477
7/16-14-050C	SS Bolt 7/16 5" Long GA156	25 pcs (1 ea)	90-Start up Operation	5078478
7/16WC	Washer, SS Flat 7/16 GA156	50 pcs (2 ea)	90-Start up Operation	5078479
D2282-041	T Assembly	25 Ea (1 ea)	90-Start up Operation	5098040
D2282-043	Saddle Assembly	25 Ea (1 ea)	90-Start up Operation	5098041
D3015-3	Locknut GA006	75 Ea (3 ea)	90-Start up Operation	5078341
D3015-5	SS Nylock Nut 7/16 GA006	25 Ea (1 ea)	90-Start up Operation	5078342

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	5/16-18-015C	75	200	0
	5/16WC	300	113	0
	7/16-14-050C	25	50	0
	7/16WC	50	35	0
	D2282-041	25	8	0
	D2282-043	25	5	0
	D3015-3	75	105	0
	D3015-5	25	60	0

Part Specifications

Specifications could not be found.

Plex 6/1/18 12:51 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only



Work Order: _____		DISPOSITION				AGAINST DEPARTMENT/PROCESS															
Part No. _____		☐ Rework ☐ Scrap ☐ Use-as-is				☐ Skid-tube ☐ Machining ☐ Thermofforming ☐ Large Fab				☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite				☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier				☐ Engineering ☐ Quality ☐ Other			
NCR No. _____		Suspected Unapproved																			
Date: _____		Step #: _____		QTY Effective: _____		MRB (QS1042) Approval															
Description W/		Completed By																			
		Lead hand / Supervisor Approval Verification																			
		QC / QA Coordinator Approval																			

Root Cause		Environment		Design		Doc/Data		Equip/Tooling		Handling/Pre		Material		Internal Transport		Tribal Knowledge		LOA		Substation		Past Expiry Date		Misidentified	
☐ No Re-verification		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐	
☐ Operator		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐	
☐ Offset/Setup		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐	
☐ Supplier		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐	
☐ Training		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐	
☐ Use for Testing		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐	
☐ Poor Information		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐	
☐ Rushing		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐	
☐ Product Improvement		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐	
☐ Process Improvement		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐	
☐ Manufacturing Process		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐	
☐ Past Due		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐		☐	

Container No: S103088

Part: D350-615-041

Job No: 178533

Serial No/Batch: S103088

Revision:

Inspector:

Exp Date:

Instructions: Certificate of Conformity only

☐ Cuffs	☐ Crushing	☐ Heat Treat	☐ Wave/Twist in Tube	☐ Marks/Chatter	☐ Contamination	☐ Countersink	☐ Cut Too Short	☐ Instructions Incomplete/Unclear	☐ Drill Holes	☐ Off-set	☐ Mislabeled	☐ Fit/Function	☐ Misaligned/off center	☐ Positioned Wrong	☐ Outside Dimensions	☐ Over/Under tolerance	☐ Part Incorrect	☐ Part Lost/Missing	☐ Part Moved	☐ Drawing	☐ Finish	☐ Misread	☐ Turning Sequence
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OTHER: _____